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WELDING MANUAL Revised Fourth Edition RWMA. CONTENTS Section 1 PROCESSES PREFACE jjj ACKNOWLEDGEMENTS v Fundamentals Of Resistance Welding ;M INTRODUCTION 1-1 ... Figure 1.1 illustrates, in graphic form, the resistance welding processes1 and their relation to one another. It should be noted from this chart that the general sub-

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electrodes. There are a number of books dedicated specifically to welding metallurgy.1-7 Although most of them are on fusion welding, the general metallurgical principles are applicable to resistance welding. In this chapter, the metallurgical principles governing the various aspects of resistance spot welding are discussed. They are critical in

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